



Safety Data Sheet

TotalFlash® Stainless Steel

1/12 Issue Date: 2015/May/28

According to Federal Register/Rules and Regulations Revision Date: 2015-07-31 Date of Issue: 2015-05-28 Version 3.0

Section 1: Information of the Substance/Preparation and of the Company/Undertaking

- 1.1. Product Identifier Name: Stainless Steel
1.2. Other Means of Identification Product Code: FRP008 Synonyms
1.3. Recommended Use of the Chemical and Restrictions on Use Recommended Use: Stainless Steel Product Manufacture Uses Advised Against
1.4. Details of the Supplier of the Safety Data Sheets Manufacturer Address Mortar Net Solutions™, 6575 Daniel Burnham Drive Suite G Portage, Indiana 46368 Tel: (800) 664-6638 Fax: (219) 787-5088 Website: www.mortarnet.com
1.5. Emergency Number Emergency number: CHEMTREC (800) 424-9300

Section 2: Hazards Identification

Classification

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200). This product is an article and, as such, does not present a hazard to human health by inhalation or ingestion.

Table with 2 columns: Hazard Category and Classification. Rows include Skin sensitization (Category 1), Carcinogenicity (Category 2), and Specific target organ toxicity (repeated exposure) (Category 1).

Label Elements

Emergency Overview

Danger
Hazard statements
Suspected of causing cancer
May cause an allergic skin reaction
Causes damage to respiratory track prolonged or repeated exposure if inhaled.
Appearance: Various massive product forms Physical state: Solid Odor: Odorless



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Precautionary Statements - Prevention

Do not handle until all safety precautions have been read and understood.
Use personal protective equipment as required.
Wear protective gloves.

If skin irritation or rash occurs: Get medical advice/attention

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant.

Hazards not otherwise classified (HNOC)

Not applicable

Other Information

When product is subjected to welding, burning, melting, sawing, brazing, grinding, buffing, polishing, or other similar heat-generating processes, the following potentially hazardous airborne particles and/or fumes may be generated: zinc, copper, magnesium, or cadmium fumes may cause metal fume fever, titanium dioxide an IARC Group 2B carcinogen, Hexavalent Chromium (Chromium VI) may cause lung, nasal, and/or sinus cancer, Vanadium pentoxide (V2O5) affects eyes, skin, respiratory system, Soluble molybdenum compounds such as molybdenum trioxide may cause lung irritation.

Section 3: Composition/Information on Ingredients

Synonyms

Chemical Name	CAS No.	Weight-%
Iron	7439-89-6	<90
Nickel	7440-02-0	0-46
Chromium	7440-47-3	10-30
Manganese	7439-96-5	0-10
Molybdenum	7439-98-7	0-7.0
Silicon	7440-21-3	0-6.5
Aluminum	7429-90-5	0-4.0
Copper	7440-50-8	0-4.0
Tungsten	7440-33-7	0-2.5
Titanium	7440-32-6	0-2.4
Boron	19287-88-8	0-2.25
Vanadium	7440-62-2	0-1.1
Tantalum	7440-25-7	0-1.0
Niobium (Columbium)	7440-03-1	0-1.0

Section 4: First Aid Measures

First Aid Measures

Eye contact In the case of particles coming in contact with eyes during processing, treat as with any foreign object.

Skin contact In the case of skin irritation or allergic reactions see a physician.

Inhalation If excessive amounts of vapors, smoke, fume, or particles are inhaled during processing, remove to fresh air and consult a qualified health professional.



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Ingestion Not an expected route of exposure.

Most important symptoms and effects, both acute and delayed

Symptoms May cause allergic skin reaction.

Indication of any immediate medical attention and special treatment needed.

Note to physicians Treat symptomatically.

Section 5: Fire-Fighting Measures

Suitable extinguishing media

Not flammable in the form of this product as distributed, flammable as finely divided particles or pieces resulting from processing of this product. Smother with salt (NaCl) or class D dry powder fire extinguisher.

Unsuitable extinguishing media Do not spray water on burning metal as an explosion may occur. This explosive characteristic is caused by the hydrogen and steam generated by the reaction of water with the burning material.

Specific hazards arising from the chemical

Intense heat. Very fine, high surface area material resulting from grinding, buffing, polishing, or similar processes of this product may ignite spontaneously at room temperature. **WARNING:** Fine particles resulting from grinding, buffing, polishing, or similar processes of this product may form combustible dust-air mixtures. Keep particles away from all ignition sources including heat, sparks, and flame. Prevent dust accumulations to minimize combustible dust hazard.

Hazardous combustion products Titanium dioxide an IARC Group 2B carcinogen. Hexavalent Chromium (Chromium VI) may cause lung, nasal, and/or sinus cancer. Vanadium pentoxide (V₂O₅) affects eyes, skin, respiratory system. Zinc, copper, magnesium, or cadmium fumes may cause metal fumes fever. Soluble molybdenum compounds such as molybdenum trioxide may cause lung irritation.

Explosion data

Sensitivity to Mechanical Impact None.

Sensitivity to Static Discharge None.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH approved (or equivalent) respirator and full protective gear.

Section 6: Accidental Release Measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Use personal protective equipment as required.

For emergency responders Use personal protective equipment as required.



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Environmental precautions

Methods and material for containment and cleaning up

Methods for containment Not applicable to massive product.

Methods for cleaning up Not applicable to massive product.

Section 7: Handling and Storage

Precautions for safe handling

Advice on safe handling Intense heat. Very fine, high surface area material resulting from grinding, buffing, polishing, or similar processes of this product may ignite spontaneously at room temperature. **WARNING:** Fine particles resulting from grinding, buffing, polishing, or similar processes of this product may form combustible dust-air mixtures. Keep particles away from all ignition sources including heat, sparks, and flame. Prevent dust accumulations to minimize combustible dust hazard.

Conditions for safe storage, including any incompatibilities

Storage conditions Keep chips, turnings, dust, and other small particles away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity).

Incompatible materials Dissolves in hydrofluoric acid. Ignites in the presence of fluorine. When heated above 200°C, reacts exothermically with the following: Chlorine, bromine, halocarbons, carbon tetrachloride, carbon tetrafluoride, and freon.

Section 8: Exposure Control/Personal Protection

Control Parameters

Exposure Guidelines

Chemical Name	ACGIH TLV	OSHA PEL
Iron 7439-89-6	-	-
Nickel 7440-02-0	TWA: 1.5 mg/m ³ inhalable fraction	TWA: 1 mg/m ³
Chromium 7440-47-3	TWA: 0.5 mg/m ³	TWA: 1 mg/m ³
Manganese 7439-96-5	TWA: 0.02 mg/m ³ respirable fraction TWA: 0.1 mg/m ³ inhalable fraction TWA: 0.02 mg/m ³ Mn TWA: 0.1 mg/m ³ Mn	(vacated) STEL: 3 mg/m ³ fume (vacated) Ceiling: 5 mg/m ³ Ceiling: 5 mg/m ³ fume Ceiling: 5 mg/m ³ Mn
Molybdenum 7439-98-7	TWA: 10 mg/m ³ inhalable fraction TWA: 3 mg/m ³ respirable fraction	-



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Silicon 7440-21-3	-	TWA: 15 mg/m ³ total dust TWA: 5 mg/m ³ respirable fraction
Aluminum 7429-90-5	TWA: 1 mg/m ³ respirable fraction	TWA: 15 mg/m ³ total dust TWA: 5 mg/m ³ respirable fraction
Copper 7440-50-8	TWA: 0.2 mg/m ³ fume TWA: 1 mg/m ³ Cu dust and mist	TWA: 0.1 mg/m ³ fume TWA: 1 mg/m ³ dust and mist
Tungsten 7440-33-7	STEL: 10 mg/m ³ STEL: 10 mg/m ³ W TWA: 5 mg/m ³ TWA: 5 mg/m ³ W	(vacated) STEL: 10 mg/m ³ (vacated) STEL: 10 mg/m ³ W
Titanium 7440-32-6	-	-
Boron 19287-88-8	-	-
Vanadium 7440-62-2	-	Ceiling: 0.5 mg/m ³ V2O5 respirable dust Ceiling: 0.1 mg/m ³ V2O5 fume
Tantalum 7440-25-7	-	TWA: 5 mg/m ³
Niobium (Columbium) 7440-03-1	-	-

Appropriate engineering controls

Engineering controls Avoid generation of uncontrolled particles.

Individual protection measures, such as personal protective equipment

- Eye/face protection** When airborne particles may be present, appropriate eye protection is recommended. For example, tight-fitting goggles, foam-lined safety glasses or other protective equipment that shield the eyes from particles.
- Skin and body protection** Fire/flame resistant/retardant clothing may be appropriate during hot work with the product. Cut-resistant gloves and/or protective clothing may be appropriate when sharp surfaces are present.
- Respiratory protection** When particulates/fumes/gases are generated and if exposure limits are exceeded or irritation is experienced, proper approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminat concentrations. Respiratory protection must be provided in accordance with current local regulations.

General Hygiene Considerations Handle in accordance with good industrial hygiene and safety practice.

Section 9: Physical and Chemical Properties

Information based on physical and chemical properties

Physical state	Solid	Odor	Odorless
Appearance	Various massive product forms	Odor threshold	Not applicable
Color	metallic, gray		



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<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	Not applicable	
Melting point/freezing point	1430-1540 °C / 2600-2800 °F	
Boiling point / boiling range	-	
Flash point	-	
Evaporation rate	-	Not applicable
Flammability (solid, gas)	-	Not flammable in the form of this product as distributed, flammable as finely divided particles or pieces resulting from processing of this product
Flammability Limit in Air		Not applicable
Upper flammability limit:	Not applicable	
Lower flammability limit:	Not applicable	
Vapor pressure	-	Not applicable
Vapor density	-	Not applicable
Specific gravity	7-9	
Water solubility	Insoluble	Insoluble
Solubility in other solvents	-	Not applicable
Partition coefficient	-	Not applicable
Autoignition temperature	-	Not applicable
Decomposition temperature	-	Not applicable
Kinematic viscosity	-	Not applicable
Dynamic viscosity	-	Not applicable
Explosive properties	Not applicable	
Oxidizing properties	Not applicable	
<u>Other Information</u>		
Softening point	Not applicable	
Molecular weight	Not applicable	
VOC Content (%)	Not applicable	
Density	-	
Bulk density	-	

Section 10: Stability and Reactivity

Reactivity

Not applicable

Chemical stability

Stable under normal conditions.

Possibility of hazardous materials

None under normal processing.

Hazardous polymerization Hazardous polymerization does not occur.

Conditions to avoid

Dust formation and dust accumulation;

Incompatible materials

Dissolves in hydrofluoric acid. Ignites in the presence of fluorine. When heated above 200°C, reacts exothermically with the following: Chlorine, bromine, halocarbons, carbon tetrachloride, carbon tetrafluoride, and freon.



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Hazardous Decomposition Products

When product is subjected to welding, burning, melting, sawing, brazing, grinding, buffing, polishing, or other similar heat-generating processes, the following potentially hazardous airborne particles and/or fumes may be generated: titanium dioxide an IARC Group 2B carcinogen. Hexavalent Chromium (Chromium VI) may cause lung, nasal, and/or sinus cancer. Vanadium pentoxide (V2O5) affects eyes, skin, respiratory system. Soluble molybdenum compounds such as molybdenum trioxide may cause lung irritation.

Section 11: Toxicological Information

Information on likely routes of exposure

Product Information

- Inhalation** Not an expected route of exposure for product in massive form.
- Eye contact** Not an expected route of exposure for product in massive form.
- Skin Contact** May cause sensitization by skin contact.
- Ingestion** Not an expected route of exposure for product in massive form.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Iron 7439-89-6	98,600 mg/kg bw	-	> 0.25 mg/L
Nickel 7440-02-0	> 9000 mg/kg bw	-	-
Chromium 7440-47-3	> 3400 mg/kg bw	-	> 5.41 mg/L
Manganese 7439-96-5	>2000 mg/kg bw	-	>5.14 mg/L
Molybdenum 7439-98-7	> 2000 mg/kg bw	> 2000 mg/kg bw	> 5.10 mg/L
Silicon 7440-21-3	> 5000 mg/kg bw	> 5000 mg/kg bw	> 2.08 mg/L
Copper 7440-50-8	481 mg/kg bw	>2000 mg/kg bw	>5.11 mg/L
Aluminum 7429-90-5	15,900 mg/kg bw	-	> 1 mg/L
Tungsten 7440-33-7	> 2000 mg/kg bw	> 2000 mg/kg bw	> 5.4 mg/L
Titanium 7440-32-6	> 5000 mg/kg bw	-	-
Boron 19287-88-8	-	-	-
Vanadium 7440-62-2	> 2000 mg/kg bw	-	-
Tantalum 7440-25-7	-	-	-
Niobium (Columbium) 7440-03-1	-	> 2000 mg/kg bw	-



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Information on toxicological effects

Symptoms May cause sensitization by skin contact.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Acute toxicity Product not classified.
Skin corrosion/irritation Product not classified.
Serious eye damage/eye irritation Product not classified.
Sensitization May cause sensitization by skin contact.
Germ cell mutagenicity Product not classified.
Carcinogenicity Suspected of causing cancer by inhalation. May cause cancer by inhalation.

Chemical Name	ACGIH	IARC	NTP	OSHA
Nickel 7440-02-0		Group 1 Group 2B	Known Reasonably Anticipated	X
Chromium 7440-47-3		Group 3		

Reproductive toxicity Product not classified.
STOT - single exposure Product not classified.
STOT - repeated exposure Causes disorder and damage to the: Respiratory System.
Aspiration hazard Product not classified.

Section 12: Ecological Information

Ecotoxicity

This product as shipped is not classified for aquatic toxicity. This product contains a chemical which is listed as a severe marine pollutant according to DOT.

Chemical Name	Algae/Aquatic Plants	Fish	Toxicity to Microorganisms	Crustacea
Iron 7439-89-6	-	The 96 h LC50 of 50% iron oxide black in water to Danio rerio was greater than 10,000 mg/L.	The 3 h EC50 of iron oxide for activated sludge was greater than 10,000 mg/L.	The 48 h EC50 of iron oxide to Daphnia magna was greater than 100 mg/L.
Nickel 7440-02-0	NOEC/EC10 values range from 12.3 µg/l for Scenedesmus accuminatus to 425 µg/l for Pseudokirchneriella subcapitata.	The 96h LC50s values range from 0.4 mg Ni/L for Pimephales promelas to 320 mg Ni/L for Brachydanio rerio.	The 30 min EC50 of nickel for activated sludge was 33 mg Ni/L.	The 48h LC50s values range from 0.013 mg Ni/L for Ceriodaphnia dubia to 4970 mg Ni/L for Daphnia magna.
Chromium 7440-47-3	-	-	-	-
Manganese 7439-96-5	The 72 h EC50 of manganese to Desmodemus subspicatus was 2.8 mg of Mn/L.	The 96 h LC50 of manganese to Oncorhynchus mykiss was greater than 3.6 mg of Mn/L	The 3 h EC50 of manganese for activated sludge was greater than 1000 mg/L.	The 48 h EC50 of manganese to Daphnia magna was greater than 1.6 mg/L.



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Molybdenum 7439-98-7	The 72 h EC50 of sodium molybdate dihydrate to <i>Pseudokirchneriella subcapitata</i> was 362.9 mg of Mo/L.	The 96 h LC50 of sodium molybdate dihydrate to <i>Pimephales promelas</i> was 644.2 mg/L	The 3 h EC50 of molybdenum trioxide for activated sludge was 820 mg/L.	The 48 h LC50 of sodium molybdate dihydrate to <i>Ceriodaphnia dubia</i> was 1,015 mg/L. The 48 h LC50 of sodium molybdate dihydrate to <i>Daphnia magna</i> was greater than 1,727.8 mg/L.
Silicon 7440-21-3	The 72 h EC50 of sodium metasilicate pentahydrate to <i>Pseudokirchnerella subcapitata</i> was greater than 250 mg/L.	-	-	-
Aluminum 7429-90-5	The 96-h EC50 values for reduction of biomass of <i>Pseudokirchneriella subcapitata</i> in AAP-Medium at pH 6, 7, and 8 were estimated as 20.1, 5.4, and 150.6 µg/L, respectively, for dissolved Al.	The 96 h LC50 of aluminum to <i>Oncorhynchus mykiss</i> was 7.4 mg of Al/L at pH 6.5 and 14.6 mg of Al/L at pH 7.5	-	The 48-hr LC50 for <i>Ceriodaphnia dubia</i> exposed to Aluminium chloride increased from 0.72 to greater than 99.6 mg/L with water hardness increasing from 25 to 200 mg/L.
Copper 7440-50-8	The 72 h EC50 values of copper chloride to <i>Pseudokirchneriella subcapitata</i> ranged between 30 µg/L (pH 7.02, hardness 250 mg/L CaCO ₃ , DOC 1.95 mg/L) and 824 µg/L (pH 6.22, hardness 100 mg/L CaCO ₃ , DOC 15.8 mg/L).	The 96-hr LC50 for <i>Pimephales promelas</i> exposed to Copper sulfate ranged from 256.2 to 38.4 ug/L with water hardness increasing from 45 to 255.7 mg/L.	The 24 h NOEC of copper chloride for activated sludge ranged from 0.32 to 0.64 mg of Cu/L.	The 48 h LC50 values for <i>Daphnia magna</i> exposed to copper in natural water ranged between 33.8 µg/L (pH 6.1, hardness 12.4 mg/L CaCO ₃ , DOC 2.34 mg/L) and 792 µg/L (pH 7.35, hardness 139.7 mg/L CaCO ₃ , DOC 22.8 mg/L).
Tungsten 7440-33-7	The 72 h EC50 of sodium tungstate to <i>Pseudokirchnerella subcapitata</i> was 31.0 mg of W/L.	The 96 h LC50 of sodium tungstate to <i>Danio rerio</i> was greater than 106 mg of W/L.	The 30 min EC50 of sodium tungstate for activated sludge were greater than 1000 mg/L.	The 48 h EC50 of sodium tungstate to <i>Daphnia magna</i> was greater than 96 mg of W/L.
Titanium 7440-32-6	The 72 h EC50 of titanium dioxide to <i>Pseudokirchnerella subcapitata</i> was 61 mg of TiO ₂ /L.	The 96 h LC50 of titanium dioxide to <i>Cyprinodon variegatus</i> was greater than 10,000 mg of TiO ₂ /L. The 96 h LC50 of titanium dioxide to <i>Pimephales promelas</i> was greater than 1,000 mg of TiO ₂ /L .	The 3 h EC50 of titanium dioxide for activated sludge were greater than 1000 mg/L.	The 48 h EC50 of titanium dioxide to <i>Daphnia Magna</i> was greater than 1000 mg of TiO ₂ /L.
Boron 19287-88-8	-	-	-	-
Vanadium 7440-62-2	The 72 h EC50 of vanadium pentoxide to <i>Desmodesmus subspicatus</i> was 2,907 ug of V/L.	The 96 h LC50 of vanadium pentoxide to <i>Pimephales promelas</i> was 1,850 ug of V/L .	The 3 h EC50 of sodium metavanadate for activated sludge was greater than 100 mg/L.	The 48 h EC50 of sodium vanadate to <i>Daphnia magna</i> was 2,661 ug of V/L.
Tantalum 7440-25-7	-	-	-	-
Niobium (Columbium) 7440-03-1	-	-	-	-



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Persistence and degradability

Bioaccumulation

Other adverse effects

This product as shipped is not classified for environmental endpoints. However, when subjected to sawing or grinding, particles may be generated that are classified for aquatic acute or aquatic chronic toxicity.

Section 13: Disposal Considerations

Waste treatment methods

Disposal of wastes

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated packaging

None anticipated.

Chemical Name	RCRA - D Series Wastes
Chromium 7440-47-3	5.0 mg/L regulatory level

This product contains one or more substances that are listed with the State of California as a hazardous waste.

Section 14: Transport Information

DOT

Not regulated

Section 15: Regulatory Information

International Inventories

TSCA	Complies
DSL/NDL	Complies
EINECS/ELINCS	Complies
ENCS	Complies
IECSC	Complies
KECL	Complies
PICCS	Complies
AICS	Complies

Legend:

- TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
- DSL/NDL - Canadian Domestic Substances List/Non-Domestic Substances List
- EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
- ENCS - Japan Existing and New Chemical Substances
- IECSC - China Inventory of Existing Chemical Substances
- KECL - Korean Existing and Evaluated Chemical Substances
- PICCS - Philippines Inventory of Chemicals and Chemical Substances
- AICS - Australian Inventory of Chemical Substances



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US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372: Chromium (Cr).

Chemical Name	CAS No.	Weight-%	SARA 313 - Threshold Values %
Nickel - 7440-02-0	7440-02-0	0-46	0.1
Chromium - 7440-47-3	7440-47-3	10-30	1.0
Manganese - 7439-96-5	7439-96-5	0-10	1.0
Copper - 7440-50-8	7440-50-8	0-4.0	1.0

SARA 311/312 Hazard Categories

Acute health hazard	Yes
Chronic health hazard	Yes
Fire hazard	No
Sudden release of pressure hazard	No
Reactive hazard	No

CWA (Clean Water Act)

This product contains the following substances which are regulated pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

Chemical Name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
Nickel 7440-02-0		X	X	
Chromium 7440-47-3		X	X	
Copper 7440-50-8		X	X	

CERCLA

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302).

Chemical Name	Hazardous Substances RQs
Nickel 7440-02-0	100 lb
Chromium 7440-47-3	5000 lb
Copper 7440-50-8	5000 lb

US State Regulations

California Proposition 65

This product contains the following Proposition 65 chemicals.

Chemical Name	California Proposition 65
Nickel - 7440-02-0	Carcinogen



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U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania
Nickel 7440-02-0	X	X	X
Chromium 7440-47-3	X	X	X
Manganese 7439-96-5	X	X	X
Molybdenum 7439-98-7	X	X	X
Silicon 7440-21-3	X	X	X
Copper 7440-50-8	X	X	X
Aluminum 7429-90-5	X	X	X
Tungsten 7440-33-7	X	X	X
Titanium 7440-32-6	X		
Vanadium 7440-62-2	X	X	X
Tantalum 7440-25-7	X	X	X

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

Section 16: Other Information

NFPA	Health hazards 1	Flammability 0	Instability 0	Physical and Chemical Properties -
HMIS	Health hazards 2*	Flammability 0	Physical hazards 0	Personal protection X
<i>Chronic Hazard Star Legend</i>	<i>* = Chronic Health Hazard</i>			

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Revision Date 31-Jul-2015
Revision Note
 Updated Section 15

Note:
 The information provided in this safety data sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet

Additional information available from: Safety data sheets and labels available at mortarnet.com